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	1 13		
he substance/mixture and of the company/undertaking			
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he substance or mixture and uses advised against			
Adhesive for industrial and trade use			
No usage which is apart from.			
1.3 Details of the supplier of the safety data sheet			
KHS GmbH Juchostr. 20 44143 Dortmund www.khs.com Germany			
+49 (0)231 / 569-10000 +49 (0)231 / 569-410300			
Service Products			
service.products@khs.com			
+49(0)30 19240 (24h-emergency call)			
	che substance or mixture and uses advised against Adhesive for industrial and trade use No usage which is apart from. e safety data sheet KHS GmbH Juchostr. 20 44143 Dortmund www.khs.com Germany +49 (0)231 / 569-10000 +49 (0)231 / 569-410300 Service Products service.products@khs.com		

2.1 Classification of the substance or mixture	The product has been classified as hazardous according to regulation (EU) no 1272/2008 (CLP), and must be labelled.
2.2 Label elements	DANGER
Hazard statements: Precautionary statements:	 H319: Causes serious eye irritation P264: Wash Hands thoroughly after handling P280: Wear protective gloves/protective clothing/eye protection/face protection P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing P337+313: If eye irritation persists: Get medical advice/attention
Supplemental label elements:	EUH 208 Contains a mixture of 5-Chloro-2-methyl-2H-isothiazol-3-one [EG Nr. 247-500-7] und 2-Methyl-2H-isothiazol-3-one [EG Nr. 220-239-6] (3:1). May produce an allergic reaction.
2.3 Other hazards	

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3.1 Chemical characteriza	tion		
General information: Adhesive based on casein and dispersions.			
3.2 hazardous component	S		
chemical defination	Identifier	Concentration *	classification CLP
Rosin, potassium salt	263-142-4 CAS: 61790-50-9	> 10%	H319: Causes serious eye irritation
All concentrations are percent by weight unle PBT: persistent, bioaccumulative and toxic su	bstance.	ntrations are in percent by volume.	
vPvB: very persistent and very bioaccumulativ			
General:		e of personal protection	on!
4.1 Description of first aid	measures		
Inhalation:	Supply fr	esh air. Consult a doci	tor in case of complaints.

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date of version: 18.07.2018 V 5.2 3 | 13 date of issue: 09.11.2015 Eye contact: Rinse opened eye for several minutes under running water. In case of irritation, seek medical attention. Skin Contact: Rinse contaminated skin with plenty of water. Remove contaminated clothing and shoes. In case of irritation, seek medical attention. Ingestion: Rinse mouth thoroughly with water. If the mixture is swallowed, keep the exposed person conscious, drink plenty of water. Do not induce vomiting. 4.2 Most important symptoms no data available. and effects, both acute and delayed 4.3 Indication of any immediate Get medical attention if symptoms occur. medical attention and special treatment needed **SECTION 5: Firefighting measures** 5.1 Extinguishing media Carbon dioxide- (CO2), Foam-, Fire extinguishing powder, water. Suitable extinguishing media: Suitable fire extinguishing method for surroundings. Unsuitable extinguishing medi unknown Special hazards arising from Do not inhale combustion and explosion gases! Hazardous the substance or mixture decomposition products: Ammonia, Carbon oxides Advice for firefighters In case of fire close off the affected area immediately and evacuate all persons from the affected area. Pay attention to self-protection! Special fire fighting no data available. procedures:

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SECTION 6: Accidental release m	easure
6.1 Personal precautions, protective equipment and emergency procedures	Ensure adequate ventilation, evacuate the affected area. Wear personal protective equipment.
6.2 Environmental precautions	Close leakage. Do not allow substance to enter drains or body of water without dilution.
6.3 Methods and material for containment and cleaning up	Soak up with absorbent material (sand, kieselguhr, acid binders, and universal binders). Treat the absorbed material in accordance with the information in the section dealing with disposal.
6.4 Reference to other sections	Section 01 Contact information in case of an emergency Section 07 Handling and storage Section 08 appropriate personal protective equipment Section 13 Disposal considerations
SECTION 7: Handling and storage	
7.1 Precautions for safe handling	Wear suitable protective equipment (see Section 8). In the working areas, do not eat, drink or smoke. Wash your hands after handling. Before entering areas where food is eaten, remove contaminated clothing and protective equipment.
7.2 Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Keep the original container in a cool well-ventilated place. Protect from direct sunlight and frost.
7.3 Specific end use(s)	no data available.
Storage Class:	no data available.

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SECTION 8: Exposure controls/p	ersonal protection	
8.1 Control parameters Occupational Exposure Limits	No information about exposure limits available.	
8.2 Exposure controls	none	
8.2.1 Appropriate engineering controls:	No special ventilation requirements. Provide at workplace washing facilities.	
8.2.2 Individual protection measur General information:	es, such as personal protective equipment Wash hands before breaks and after work. Use personal protective	
	equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to inhandling the chemicals or the mineral oil products.	
Eye/face protection:	safety glasses (EN 166) recommended during refilling.	
Hand Protection:	Protective gloves: The glove material has to be impermeable and resistant to the product / the substance / the preparation. Due to missing tests, no legally binding recommendation to the glove material for the product can be dispensed. Selection of the glove material on consideration of the penetration time, permeation and degradation. Protective gloves material: Gloves made of PVC or PE (based on practice experience). Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer. The product is a preparation of several substances, the resistance of glove materials cannot be predicted and must therefore be checked before use. Penetration time of glove material: The exact penetration time has to be requested from the protective glove manufacturer and must be observed	
Other:	no data available.	
Respiratory Protection:	not required	
Thermal hazards:	no data available.	

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Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.
Environmental Controls:	no data available.
ECTION 9: Physical and chemical p	properties
9.1 Information on basic physical a	and chemical properties
Appearance	
Physical state:	liquid
Form:	
colour:	beige transparent
odor:	Product specific
odor threshold:	Not applicable
pH:	9,8 ± 0,5
boiling Point:	Not applicable
flash point:	>100°C
flash point:	>100°C
evaporation Rate:	Value not relevant for classification.
flammability (solid, gas):	non-flammable
flammability limit - Upper (%)–:	Value not relevant for classification.
flammability Limit - Lower (%)–:	Value not relevant for classification.
vapor pressure:	Value not relevant for classification.
vapor density (air=1):	Value not relevant for classification.
density:	1,02 ± 0,03 g/cm3
solubility(ies)	
solubility in Water:	unlimited in water
solubility (other):	Value not relevant for classification.
partition coefficient (n- octanol/water):	
autoignition Temperature:	
autoignition Temperature:	>300°C
decomposition Temperature:	Value not relevant for classification.
kinematic viscosity:	60.000 ± 20.000 mPas
explosive properties:	none
oxidizing properties:	none
9.2 other information	no data available.

SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

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SECTION 10:stability and reactivity				
10.1 reactivity	Stable under normal use conditions.			
10.2 chemical stability	Stable under normal use conditions.			
10.3 possibility of hazardous reactions	Avoid contact with strong acids, strong oxidizing agents.			
10.4 conditions to avoid	Frost, storage at temperatures> 40 ° C			
10.5 incompatible materials	no data available.			
10.6 hazardous decomposition products	Endothermic decomposition with formation of ammonia.			

SECTION 11:toxicological information

11.1 information on likely routes of exposure				
No specific Data available.				
no data available.				
No specific Data available.				
no data available.				
No specific Data available.				
no data available.				
No specific Data available.				
no data available.				
No specific Data available.				



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specific substances



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Rosin, potassium salt	no data available.	
aspiration hazard	No specific effects or critical hazards known	
product:		
specific substances Rosin, potassium salt	no data available.	
other adverse effects:	no data available.	
specific substances Rosin, potassium salt	no data available.	
SECTION 12 :Ecological informa	ation	
12.1 Toxicity		
Acute toxicity		
fish product:	No specific effects or critical hazards known	
specific substances		
Rosin, potassium salt	no data available	
aquatic invertebrates product:	No specific effects or critical hazards known	
specific substances Rosin, potassium salt	no data available	
chronic toxicity product:		
fish product:	No specific effects or critical hazards known	
specific substances Rosin, potassium salt	no data available.	
aquatic invertebrates product:	No specific effects or critical hazards known	
specific substances Rosin, potassium salt	no data available.	

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specific substances Rosin, potassium salt	no data available.
12.2 Persistence and Degradability	No specific effects or critical hazards known
product:	
specific substances Rosin, potassium salt	no data available.
12.3 Bioaccumulative potential	No specific effects or critical hazards known
product: specific substances	
Rosin, potassium salt	no data available.
12.4 mobility in soil product:	No specific effects or critical hazards known
specific substances Rosin, potassium salt	no data available.
12.5 results of PBT and vPvB assessment:	No specific effects or critical hazards known
specific substances Rosin, potassium salt	no data available.
12.6 other adverse effects	No specific effects or critical hazards known
specific substances	
Rosin, potassium salt	no data available.
water hazard class (WGK):	WGK 1: slightly water-endangering.
SECTION 13: disposal considerati	ons
13.1 waste treatment methods	
general information:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues.

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disposal methods:



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This material and its container must be disposed of in a safe manner (Waste Directive 2008/98 / EC, and national and regional regulations). A licensed waste disposal company should dispose of residues and non-recyclable products. Disposal of this product, solutions and any by-products should at all times be carried out in compliance with the environmental protection requirements, waste disposal legislation, and the requirements of local authorities.

Abfallrichtlinie 2008/98/EG (Germany)

SECTION 14: transport information

ADR/RID

14.1 UN number:	
14.2 UN proper	
shipping name:	
14.3 transport hazard class(es)	non-dangerous goods
class	
label(s)	
hazard no. (ADR):	
tunnel restriction code:	
14.4 packing group:	
14.5 environmental hazards:	
14.6 special precautions for user:	
1	

ADN

14.1 UN number:
14.2 UN proper
shipping name:
14.3 transport hazard class(es) non-dangerous goods
class
14.4 packing group:
14.5 environmental hazards:
14.6 special precautions for user:

IMDG

14.1 UN number:
14.2 UN proper
shipping name:
14.3 transport hazard class(es) non-dangerous goods class
14.4 packing group:
14.5 environmental hazards:
14.6 special precautions for user:

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14.1 UN number:

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14.2 UN proper shipping name: 14.3 transport hazard class(es) class 14.4 packing group: 14.5 environmental hazards: 14.6 special precautions for user:

SECTION 15: regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

non-dangerous goods

EU Regulations	regulation 1272/2008/EG (CLP/GHS) supplement 790/2009/EG supplement 286/2011/EG supplement 487/2013/EG supplement 944/2013/EG regulation 1907/2006/EG (REACH) FDA CFR 175.105
Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer:	none
Regulation (EC) No. 850/2004 on persistent organic pollutants:	none
national regulations	
water hazard class (WGK):	WGK 1: slightly water-endangering.
15.2 chemical safety assessment:	No Chemical Safety Assessment has been carried out.



According to Regulation (EC) No. 1907/2006 (REACH) Article 51, Article 1

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SECTION 16: other information	
revision Information:	Vertical lines in the margin indicate an amendment.
wording of the H-statements in section 2 and 3	H319: Causes serious eye irritation
other information:	The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies. The classification results from the Conventional Method mentioned in regulation EU 1272/2008 (CLP).
revision date:	18.07.2018
	correcting formatting error in chapter 6.4
disclaimer:	The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.